

4

3

2

1

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3

WITH THE BED IN THE UP POSITION SECURE WOOD BLOCK(G02-0715) PARALLEL WITH THE BACK SIDE OF THE BED DRIVE GEAR PLATE LEAVING A 5/16 GAP(SEE DETAIL B). PLACE MAGNET(N65-0150) TO THE OUTSIDE OF THE BED DRIVE GEAR PLATE. USE DOUBLE BACK TAPE(R24-061)TO HELP SECURE THE MAGNET TO THE PLATE. LOCATE MAG SWITCH(F22-2058) ON TOP OF THE WOOD BLOCK AND CENTER IT WITH THE MAGNET (N65-0150)THAT IS LOCATED ON THE BED DRIVE GEAR PLATE.

DETAIL A

DETAIL B

ITEM

PART NO.

QTY.

DESCRIPTION

LENGTH

1

F22-2058

2

SWITCH- 12V POWER STEP N/O MAG/KWIK

2

N65-0150

2

MAGNET- 3/4 X 1/8 /LEE VLY 99K3211

0

3

R24-0061

2

TAPE- DB 1/16 X 3/4

1

4

F62-1016

3

TIE- WIRE PLASTIC X 15 BLACK

5

F56-3921

2

CONN- 2 PIN PLUG /AMP 1-480698-0

0

6

F56-9162

4

TERM- SOCKET 20-14 AMP/350537-3

0

7

F22-0154

2

SWITCH- 12V DPDT (BLK)

8

F25-2806

2

PLATE- PLST 12V SWT SGL (BRSHD NKL)

9

W12-0021

0.08

TAG-12V SWT IDENTSHT(BLK W/SLVR TXT)

*MAG SWITCH (F22-2058 X 2ea) NEEDS PREPPED BY WIRE HARNESS. SEE DETAIL ON PAGE 2.

NOTES:

1. THIS COMPONENT MUST MEET OR EXCEED THE REQUIREMENTS OF FMVSS 302 AND/OR CMVSR 302

REV

DESCRIPTION

BY

RELEASED

DRAWN

DATE

CHECKED

DATE

ENG APPR.

DATE

BOM APPR.

DATE

DSN APPR.

DATE

044sm/ltm

06/03/14

+

+

+

+

+

+

+

+

INITIAL RELEASE

+

+

+

+

+

+

+

PROPRIETARY AND CONFIDENTIAL

THIS MATERIAL IS PROPRIETARY TO ALLIED RECREATION GROUP, INC (ARG), AND IS NOT TO BE USED BY THE RECIPIENT FOR ANY PURPOSE OTHER THAN THE PURPOSE FOR WHICH IT WAS TRANSMITTED. THE MATERIAL REMAINS THE PROPERTY OF ARG AND SHALL BE RETURNED TO ARG UPON REQUEST.

ALLIED RECREATION GROUP

UNLESS OTHERWISE SPECIFIED

TOLERANCES

X.XX ± .03

XXX ± .015

FRACTIONS ± 1/32

ANGLES ± 1°

SCALE

1:1

SIZE

B

DWG NO.

19H00030

REV

+

SHEET

1

OF

2

ARTICULATING BED LIMIT SWITCHES

19H00030

FILE

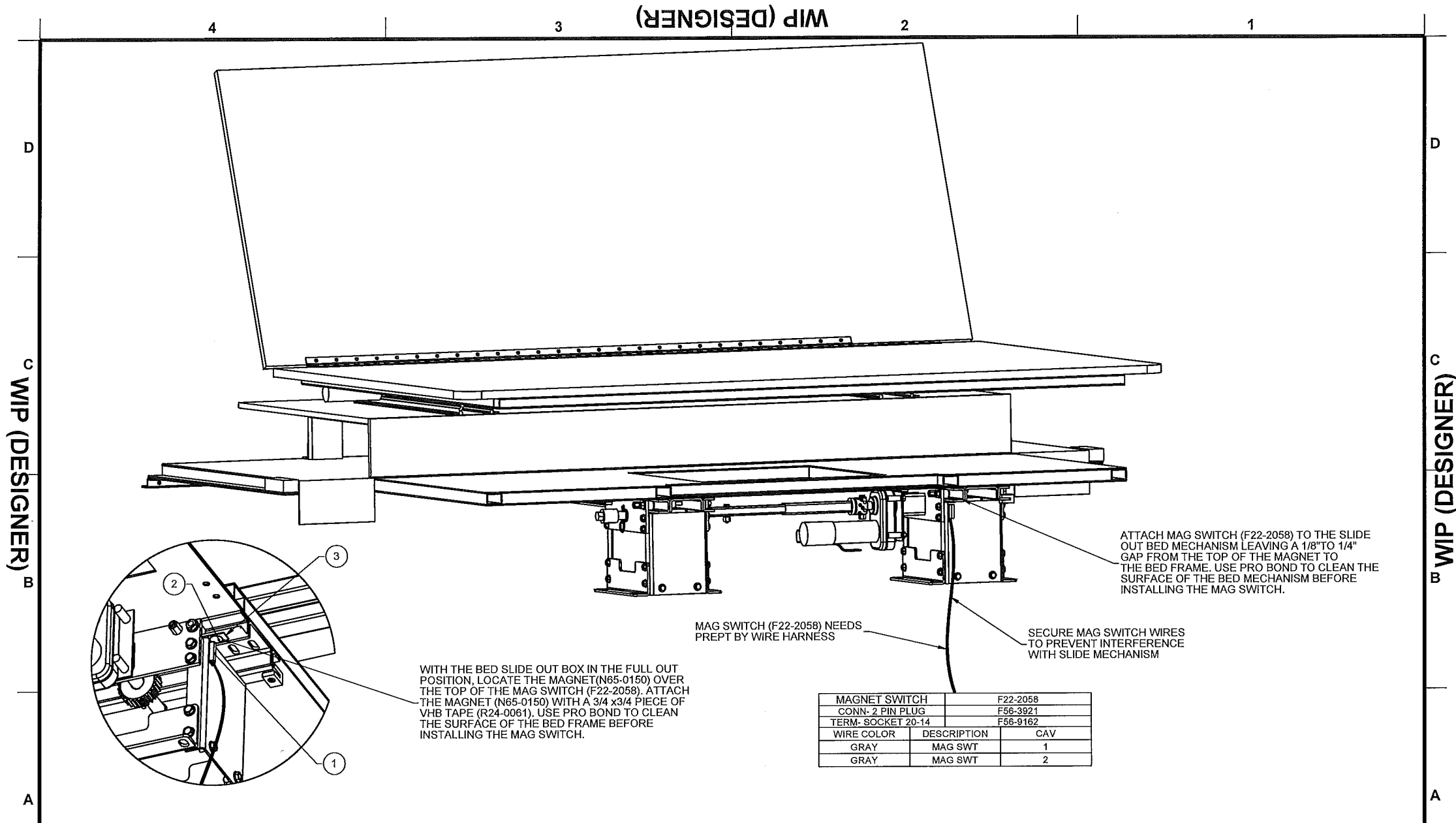
19H00030

DC INFO

730_15-27_08042014

4

This document may be out-of-date because it has file references that may have been updated. (more...)¹



REVISIONS				APPROVALS				UNLESS OTHERWISE SPECIFIED TOLERANCES	TITLE ARTICULATING BED LIMIT SWITCHES			
REV	DESCRIPTION	BY	RELEASED	DRAWN	044sm/thn	DATE	06/03/14					
+	INITIAL RELEASE	+	+	CHECKED	+	DATE	+	XXX ± .03	FRACTIONS	1/32	SCALE	1:24
+	+	+	+	ENG APPR.	+	DATE	+	XXXX ± .015	ANGLES	± 1°	SIZE	B
+	+	+	+	BOM APPR.	+	DATE	+	DWG NO. 19H00030				REV +
+	+	+	+	DSN APPR.	+	DATE	+	SHEET 2 OF 2				FILE 19H00030

DC INFO
730_15-27_08042014

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